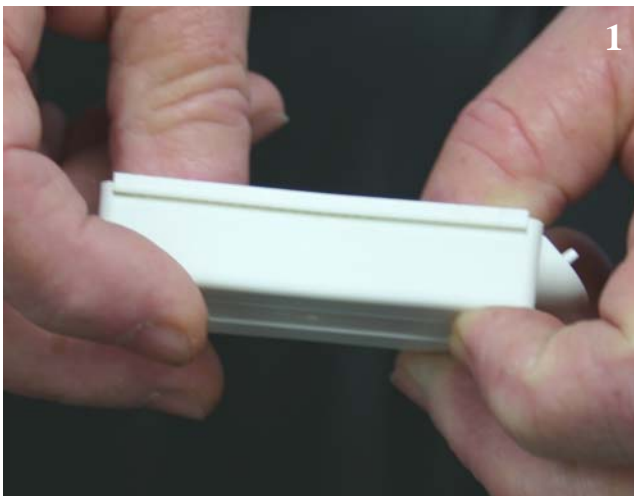
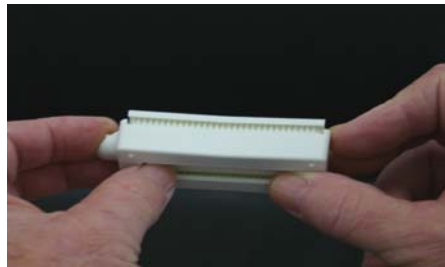


Instructions for BOSS™ Tray System



Before you pour the stone into the tray, make sure they are seated properly. **Make sure to use appropriate amount of water to obtain a thick mix for easier control.**



Pour the stone in to the tray, **until it forms a small mound, if you don't the die will be too short for trimming.**



Pour the impression and place it on the tray. **Don't push the impression down to the tray, otherwise the die will be short.**



Wait for some time before removing any excess stone, **remove the excess stone before it gets too hard.**

Instructions for BOSS™ Tray System



After removing any excess stone, let the stone set completely.



Pour the stone into the opposing tray **in the same way described in picture no 2.**



Pour the impression.



Place the impression on the opposing tray and align it with the lower tray.



Wait for some time before removing any excess stone, **remove the excess stone before it gets too hard.**



Remove both trays from the impression. Now you have to remove the inner tray from the outer tray. Hold the tray from both ends and push the bottom of the inner tray with your thumbs. For the first time it will be a little hard to push out.

Instructions for BOSS™ Tray System



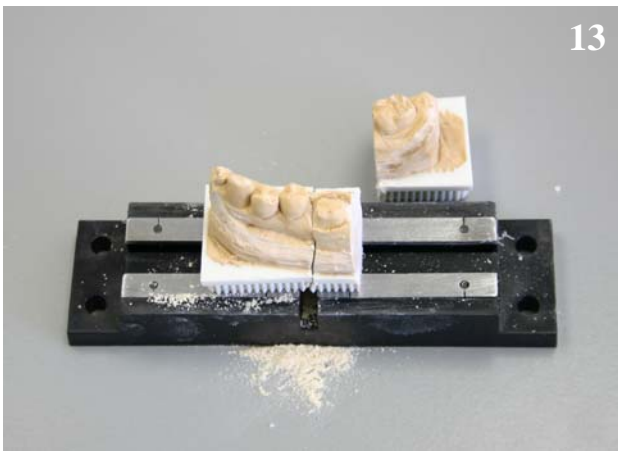
11

Remove any excess stone.



12

Insert the lower portion of the tray into the tray holder and position the model over the slotted portion of the tray holder for die cutting.



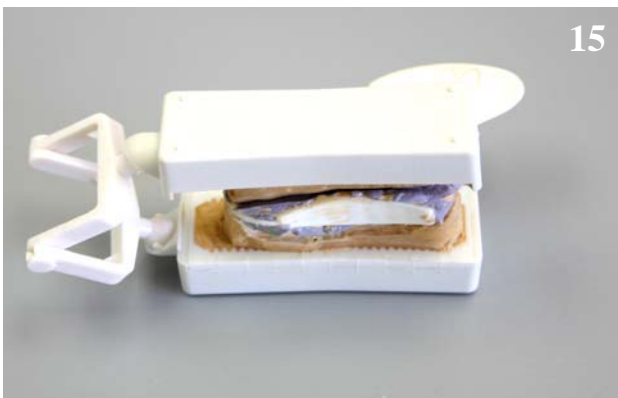
13

Cut the dies.



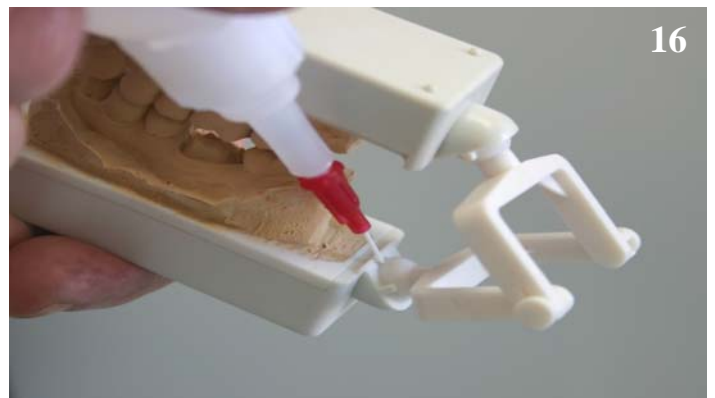
14

Brush off all excess stone and debris from all the dies. **Don't cut any plastic.**



15

Reassemble the trays. Place upper and lower trays back into the impression and it is ready for the articulation.



16

Hold the tray in a downward position to avoid any glue from getting onto any part beyond the blocking wall towards the trays. Position the tip of the glue bottle in such a way to only dispense 2-3 drops of the glue to the ball and socket area.

Instructions for BOSS™ Tray System

Incorrect



From this incorrect pour you will get the result on the right.

Incorrect



Result from incorrect pour or from when impression is pushed down too far.

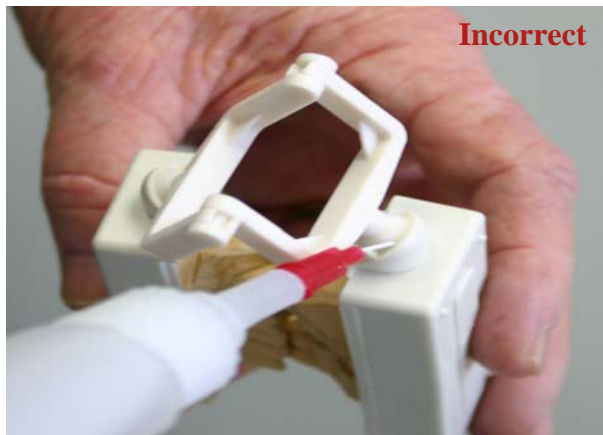
Correct



Correct

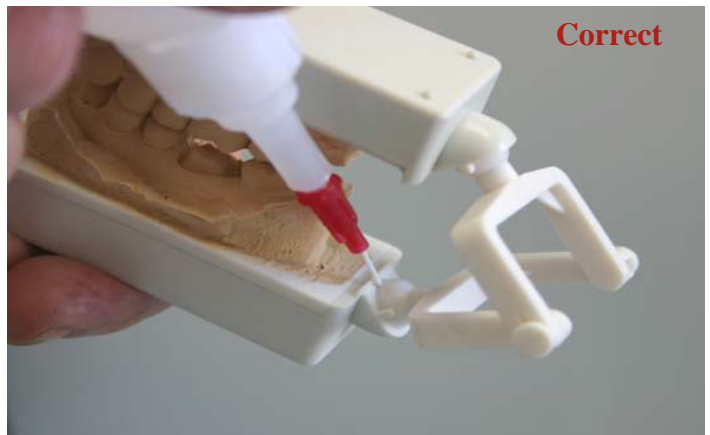


Incorrect



If you hold the tray in upward position to glue the articulator, some glue will run over the blocking wall towards the tray, thus gluing both the inner and outer trays together.

Correct



Hold the tray in a downward position to avoid any glue from getting onto any part beyond the blocking wall towards the trays. Position the tip of the glue bottle in such a way to only dispense 2-3 drops of the glue to the ball and socket area.